Installation Instructions for Velvac "Top Hat" Auxiliary Convex Mirror

TOOLS REQUIRED:
7/64" DRILL - ELECTRIC DRILL - MASKING TAPE - #2 PHILLIPS SCREWDRIVER - SCISSORS - SPRING CLAMPS

1. READ INSTRUCTIONS BEFORE PROCEEDING.
2. WEAR EYE PROTECTION, AND FOLLOW SAFETY INSTRUCTIONS SUPPLIED WITH POWER TOOLS.
3. TAPE PAPER OVER MIRROR GLASS FOR PROTECTION DURING ASSEMBLY.
4. CUT DRILLING TEMPLATE FROM INSTRUCTIONS, AND FOLD AS SHOWN. (PAGE 1 OF 2)
5. TAPE THE 7/64" DRILL BIT (FIG. 1) TO CONTROL DRILLING DEPTH. (PAGE 1 OF 2)
6. TIP THE MIRROR GLASS OF THE "TOP HAT" AND MIRROR IN AS SHOWN IN FIG.-2, (PAGE 2 OF 2) FOR CLEARANCE DURING INSTALLATION.
7. PLACE "TOP HAT" ON MIRROR HOUSING, KEEP FRONT EDGES ALIGNED (FIG. 2). SLIDE "TOP HAT" LEFT TO RIGHT (DETAIL-A) UNTIL "TOP HAT" IS ALIGNED AND FITS TIGHTLY.
9. USE SPRING CLAMPS TO HOLD "TOP HAT" TO MIRROR HOUSING.
10. DRILL THE CENTER HOLE FIRST AND START A SCREW BUT DO NOT TIGHTEN. (DETAIL-C)
11. DRILL THE REMAINING TWO HOLES AND START THE SCREWS, THEN TEAR AWAY THE TEMPLATE. NOW TIGHTEN THE THREE SCREWS TO 25 IN-LBS. (DETAIL-D) NOTE: SPARE SCREW INCLUDED.
12. REMOVE PAPER FROM MIRRORS, CLEAN AND ADJUST MIRRORS.

*PART NO.   FINISH
715372   FLAT BLACK
715373   BRIGHT WHITE
715374   CHROME
715375   MENDIE WHITE

ALIGN TO LEFT "TOP HAT RIB"
ALIGN TO CENTER "TOP HAT RIB"
ALIGN TO RIGHT "TOP HAT RIB"

ALIGN TO FRONT EDGE OF HOUSING
ALIGN TO FRONT EDGE OF "TOP HAT"

7/64" DRILL
7/16" DEEP
7/64" DRILL
7/16" DEEP

FUNCTIONAL REVISIONS:
ALL REVISIONS WITH SOLID TRIANGLE ARE USABLE

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INSTALLATION INSTRUCTIONS FOR "TOP HAT", AUXILIARY CONVEX MIRROR

REVISIONS
PROJECT #1753
01 08-12-02 MAS

*7153722

SCALE:

PROPRIETARY

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Detail-A Front View

Center Side to Side

Ribs

Detail-B

Align Template to Ribs

Detail-C

Align Edges

Drill Here

Detail-D

Tip mirror in here

Figure-2

Screws

Tip mirror in here