**REPLACEMENT CLASS "A" MIRROR HEAD INSTALLATION INSTRUCTIONS**

**INSTALLATION INSTRUCTIONS**

TOOLS REQUIRED: 3/16" HEX WRENCH, WIRE CUTTERS, CRIMPING TOOL

**MIRROR ASSEMBLIES WITH ELECTRICAL PLUG**

**STEP #1**
Loosen mirror head set screw.

**STEP #2**
Lift mirror head from mounting base/arm and remove old head by disconnecting plug, save pivot clamp to attach replacement head. (See View A–A)

**STEP #3**
Connect replacement mirror head plug. (Plug can only be connected one way) Position mirror head into mounting base/arm. Note: On 2030 and 2025 mirror assemblies, be sure to place clamp into mirror pivot post prior to positioning mirror pivot into base/arm. (See View A–A. (Note: Not all assemblies use 5 wire conductors.)

**STEP #4**
Pivot mirror head into proper viewing position and tighten set screw.

**MIRROR ASSEMBLIES WITHOUT ELECTRICAL PLUG**

**STEP #1**
Loosen mirror head set screw.

**STEP #2**
Lift mirror head from mounting base/arm and remove old head by cutting mirror head wire off as close to mirror head as possible. Save pivot clamp to attach replacement head. (See View A–A)

**STEP #3**
Cut plug off replacement mirror head leaving as much wire as possible.

**STEP #4**
On both the replacement mirror head and existing mounting base/arm, cut outside wire jacket back approximately 2–1/2” as shown. Strip individual wires back 1/4” (See View B–B)

**STEP #5**
Connect replacement mirror head wires to existing mounting base/arm wires using butt connectors supplied with kit. Match wire colors in replacement mirror head with wires in mounting base/arm as shown in View B–B. Pull on wire connections to make sure butt connectors are crimped properly.

**STEP #6**
Position mirror head into mounting base/arm. Note: On 2030 and 2025 mirror assemblies, be sure to place clamp into mirror pivot post prior to positioning mirror pivot into base/arm as shown in View A–A.

**STEP #7**
Pivot mirror head into proper viewing position and tighten set screw.

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**WIRE COLOR** | **FUNCTION**
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BLACK | COMMON
WHITE | VERTICAL
BROWN | HORIZONTAL
RED | HEATER
GREEN | HEATER

**MIRROR HEAD WIRE HARNESS**

**VIEW A–A**

**VIEW B–B**

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**DRAWN BY:** MS
**DATE:** 12–07–00

**VELVAC**
NEW ORLEANS, LA, USA

**INSTALLATION INST. REPLACEMENT CLASS "A" HEAD HEATED REMOTE FLAT/MANUAL HEATED CONVEX**

**PROPRIETARY**

**REVISIONS:**

**PROJECT #1731**

**ECN #001478**

**01 12–07–00 MS**

**REVISED STEP #5 WITH ELECTRIC PLUG**

**ECN #001095**

**02 03–06–01 MS**

**SCALE:**

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