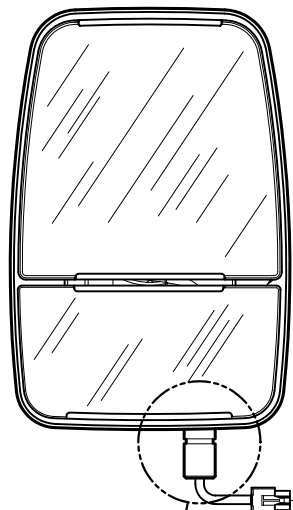
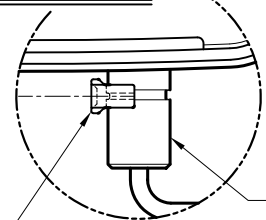


# REPLACEMENT CLASS "A" MIRROR HEAD INSTALLATION INSTRUCTIONS

NOTE: MIRROR HEAD CONFIGURATION MAY VARY.



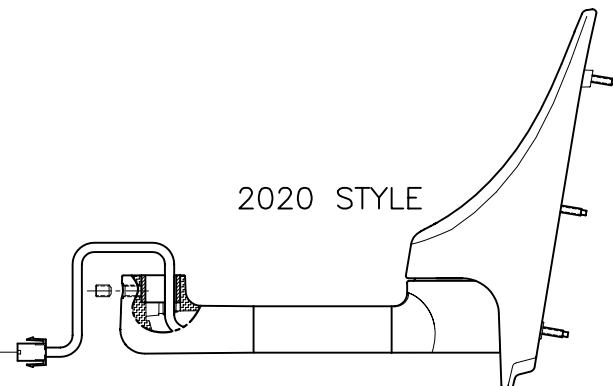
VIEW A-A



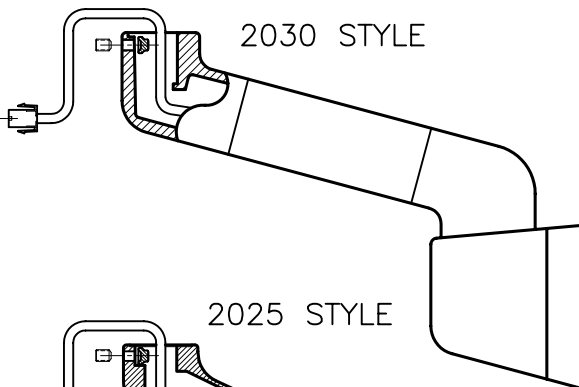
PIVOT POST

PIVOT CLAMP FOR 2030 AND 2025 MIRROR ASSEMBLIES ONLY

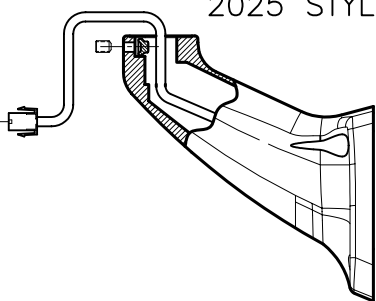
2020 STYLE



2030 STYLE

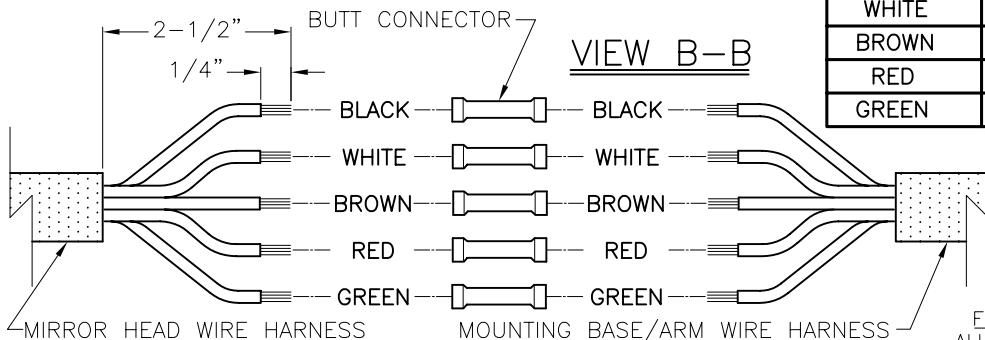


2025 STYLE



WIRE COLOR	FUNCTION
BLACK	COMMON
WHITE	VERTICAL
BROWN	HORIZONTAL
RED	HEATER
GREEN	HEATER

VIEW B-B



FUNCTIONAL REVISIONS: ALL REVISIONS WITH SOLID TRIANGLE ARE USABLE

## INSTALLATION INSTRUCTIONS

TOOLS REQUIRED: 3/16" HEX WRENCH  
WIRE CUTTERS  
CRIMPING TOOL

### MIRROR ASSEMBLIES WITH ELECTRICAL PLUG

- STEP #1 LOOSEN MIRROR HEAD SET SCREW.
- STEP #2 LIFT MIRROR HEAD FROM MOUNTING BASE/ARM AND REMOVE OLD HEAD BY DISCONNECTING PLUG, SAVE PIVOT CLAMP TO ATTACH REPLACEMENT HEAD. (SEE VIEW A-A)
- STEP #3 CONNECT REPLACEMENT MIRROR HEAD PLUG. (PLUG CAN ONLY BE CONNECTED ONE WAY) POSITION MIRROR HEAD INTO MOUNTING BASE/ARM. NOTE: ON 2030 AND 2025 MIRROR ASSEMBLIES, BE SURE TO PLACE CLAMP INTO MIRROR PIVOT POST PRIOR TO POSITIONING MIRROR PIVOT INTO BASE/ARM SEE VIEW A-A. (NOTE: NOT ALL ASSEMBLIES USE 5 WIRE CONDUCTORS.)
- STEP #4 PIVOT MIRROR HEAD INTO PROPER VIEWING POSITION AND TIGHTEN SET SCREW.

### MIRROR ASSEMBLIES WITHOUT ELECTRICAL PLUG

- STEP #1 LOOSEN MIRROR HEAD SET SCREW.
- STEP #2 LIFT MIRROR HEAD FROM MOUNTING BASE/ARM AND REMOVE OLD HEAD BY CUTTING MIRROR HEAD WIRE OFF AS CLOSE TO MIRROR HEAD AS POSSIBLE. SAVE PIVOT CLAMP TO ATTACH REPLACEMENT HEAD. (SEE VIEW A-A)
- STEP #3 CUT PLUG OFF REPLACEMENT MIRROR HEAD LEAVING AS MUCH WIRE AS POSSIBLE.
- STEP #4 ON BOTH THE REPLACEMENT MIRROR HEAD AND EXISTING MOUNTING BASE/ARM CUT OUTSIDE WIRE JACKET BACK APPROXIMATELY 2-1/2" AS SHOWN. STRIP INDIVIDUAL WIRES BACK 1/4" (SEE VIEW B-B)
- STEP #5 CONNECT REPLACEMENT MIRROR HEAD WIRES TO EXISTING MOUNTING BASE/ARM WIRES USING BUTT CONNECTORS SUPPLIED WITH KIT MATCH WIRE COLORS IN REPLACEMENT MIRROR HEAD WITH WIRES IN MOUNTING BASE/ARM AS SHOWN IN VIEW B-B. PULL ON WIRE CONNECTIONS TO MAKE SURE BUTT CONNECTORS ARE CRIMPED PROPERLY.
- STEP #6 POSITION MIRROR HEAD INTO MOUNTING BASE/ARM. NOTE: ON 2030 AND 2025 MIRROR ASSEMBLIES, BE SURE TO PLACE CLAMP INTO MIRROR PIVOT POST PRIOR TO POSITIONING MIRROR PIVOT INTO BASE/ARM AS SHOWN IN VIEW A-A.
- STEP #7 PIVOT MIRROR HEAD INTO PROPER VIEWING POSITION AND TIGHTEN SET SCREW.

**VELVAC** NEW BERLIN, WI. 53151

DRAWN BY: MS  
DATE: 12-07-00

INSTALLATION INST. REPLACEMENT CLASS "A" HEAD HEATED REMOTE FLAT/MANUAL HEATED CONVEX

PROPRIETARY

SCALE:

DRAWING NO.

7145812

REVISIONS	
PROJECT #1731	ECN #E00478
▲01 12-07-00 MS	ECN #E01095
▲1	REVISED STEP #3 WITH ELECTRIC PLUG
▲02 03-06-01 MS	

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